

**PATIANNA**  
*Organic Vineyards*



## 2009 SAUVIGNON BLANC



**93pts.**

**Patianna Organic Vineyards 2009 Estate  
Vineyards Sauvignon Blanc (Mendocino);**

“Winemaker Mike Lee Continues to prove his prowess with Sauvignon Blanc in this latest vintage of Patianna, Patti Fetzer’s line of organically farmed wines from outside of Hopland in Mendocino County. Fermented entirely in stainless steel without undergoing ML or barrel aging, it delivers everything you love about the variety, inviting one in with melon and minerality, then following through with a suprising creaminess and almost decadent, mousse-like finish.”

By: Virginie Boone  
July 2011

---

Winemaker: Mike Lee